Speed proportional Heater controller HCS series



Heat-tech

Speed proportional heater controller HCS series









HCS

HCS/SM

HCS/PM

HCS/SMPM

♦ Feature **♦**

- 1 User can specify the option CUD for Color Universal Design type.
 - A blue indicator light is used, and the color scheme is easy for anyone to see.
- ² The rotary encoder is used to control the heating temperature proportional to the speed of the belt conveyor or line. When the line stops, so does the heater.
- 3 HCSS can be heated only when there is a work in synchronization with the photoelectric switch.
- 4 HCSS saves energy because it stops heating when there is no work.
- ⁵ HCSS/SM can measure the temperature of only the object to be heated in synchronization with the photoelectric switch.
- 6 By attaching the front protection rail, back protection rail, and handle as options, it becomes a site movement specification.

Model configuration

Basic	Synchronous	Control	Power	Control	Additional	Contents			
model			supply	current	function				
HCS									
	Nothing					Nothing			
	S					Sensor synchronization function			
Nothing					Nothing				
		F				Feedback control using a temperature controller and a radiation thermometer			
	,		AC100~240V			Power supply voltage AC100-240V			
				30A		Control current 30A			
				60A		Control current 60A			
				80A		Control current 80A			
100A				100A		Control current 100A			
					Nothing	Nothing			
					CUD	Color universal design type blue indicator light			
				SM	Mounted on the surface of the speedometer				
				PM	Mounted on the surface of the radiation thermometer				
					DC24	24V DC power supply for cooling fan			
					ВО	Heater disconnection alarm			
					RC1	Remote control: Start / stop heating by external signal			
					RC2	Remote control: Control the output voltage with an external 4 to 20mA signal			
					RC3	Remote control: Set the target temperature with an external 4 to 20 mA signal			
					MONT	Temperature monitor output 4-20 mA signal			
					MONS	Speed monitor output 4-20 mA signal			
					FPR	Front protection rail			
						Rear protection rail			

[Optional product]

Rotary encoder incremental type 100 pulse / rotation
Photoelectric switch for synchronization
Radiation thermometer 0-500°C type
Radiation thermometer 0-1350°C type
Power cable We will manufacture the specified power cable.
Flexible stand for radiation thermometer

Standard type HCS

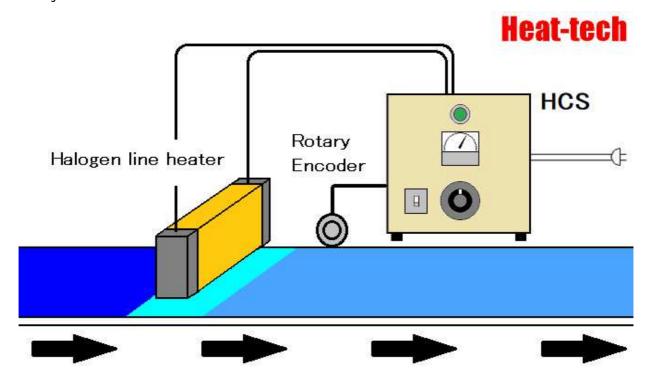


The rotary encoder is used to control the heating temperature proportional to the speed of the belt conveyor or line.

The heater output is increased when the line speed is increased, and the heater output is decreased when the line speed is decreased.

When the line stops, so does the heater.

Fine adjustment is made with the dial mounted on the surface.



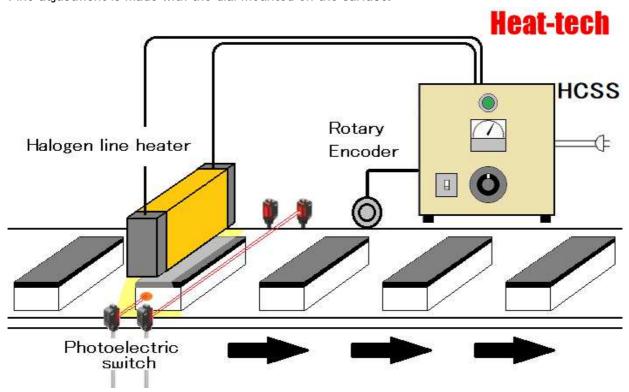
Sensor synchronization type HCSS



The rotary encoder is used to control the heating temperature proportional to the speed of the belt conveyor or line.

The heater output is increased when the line speed is increased, and the heater output is decreased when the line speed is decreased.

In synchronization with the photoelectric switch, heating is performed only when there is a work. Fine adjustment is made with the dial mounted on the surface.



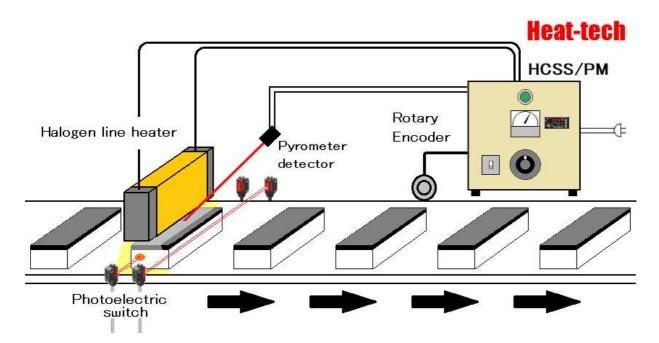
Radiation thermometer measurement type HCSS/PM

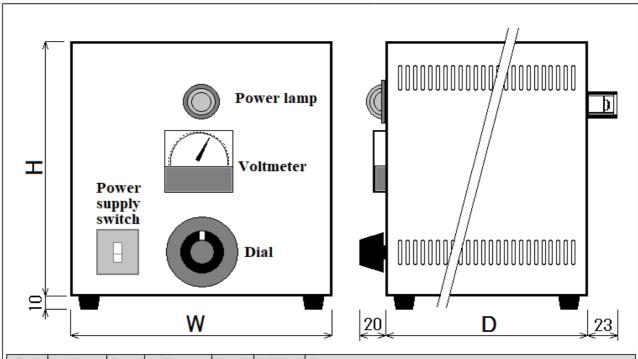


HCS/PM HCSS/PM

The heater output is increased when the line speed is increased, and the heater output is decreased when the line speed is decreased.

In synchronization with the photoelectric switch, heating is performed only when there is a work. At the same time, the surface temperature of the work is measured with a radiation thermometer. Fine adjustment is made with the dial mounted on the surface.



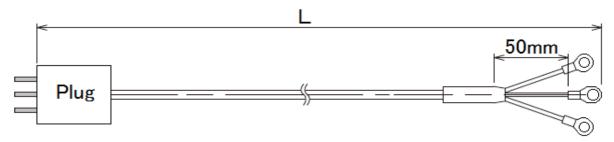


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				MONT	Temperature monitor output 4-20 mA signal					
				MONS	Speed monitor output 4-20 mA signal					
				FPR	Front protection rail					
					RPR	Rear protection rail				

Power-supply voltage	AC100V-240V					
Control current	30A· 60A· 80A· 100A					
External dimensions	Height (H)250 x Width(W)250 x Depth(D)250					
D/#	HCS□□-AC100V~240V-(Current)/(Addition)					
Model	Speed proportional heater controller					
Date 2022.3.29	Heat-tech					

Power Cable for Heater Controller

Manufacture the specification of the power cable.



Round terminal

Type A	Type B	Type C	Type D	Type E	Type F
1		(• •)		•••	
Type G	Type H	Type I	Type J	Type L	
	8		(•••)	(•••)	

	N	15 AN	IPERE	20 AN	IPERE	30 AMPERE		
VOLT	ZWZ4	Receptacle	Plug	Receptacle	Plug	Receptacle	Plug	
125 V	L1	L1-15R	L1-15P					
250 V	L2			L2-20R	L2-20P			
125 V	L5	(5) L5-15R	L5-15P	L5-20R	L5-20P	() L5-30R	L5-30P	
250 V	L6	L6-15R	L6-15P	() L6-20R	L6-20P	() L6-30R	L6-30P	
277V, A.C.	L7	L7-15R	L7-15P	L7-20R		L7-30R	L7-30P	
480 V	L8			L8-20R	Q L8-20P	L8-30R	L8-30P	
600 V	L9			L9-20R	(1) L9-20P	L9-30R	L9-30P	

When the plug or the connector which the upper figure does not have are necessary, we will manufacture as much as possible.

<< Quotation model specification method >> (Heater controller model) - (Plug shape) - (Cable length)

<< Quotation example >> HCS-AC100/220V-30A-TypeA-5m

No-touch High Temperatures Hating

Heat-tech

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